



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4419-1
Job Sheet 175443



Part No: D4419-1

Job Qty: 2 ea

Part Name: Fwd Support Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 11-07-11 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/14/18	0.00	0.00	Start Up Waterjet		SC 18/4/14
100	Waterjet	2 pcs		4/16/18	0.00	0.42	Waterjet1		SC 18/4/14
110	QC	2 pcs		4/16/18	0.00	0.00	QC2 Waterjet-3		SC 18/4/14
120	QC	2 pcs		4/16/18	0.00	0.00	QC8-4		38
130	Packaging	2 pcs		4/16/18	0.00	0.00	Packaging3	57090	APR 17 2018
140	QC21-SA	2 Ea		4/16/18	0.00	0.00	QC21		21 9-80 APR 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.6912 sf (.3456 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	118	0

Part Specifications

Specifications could not be found.

Plex 4/4/18 11:35 AM Dart.Gagnon.Michelle



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Container No: S061032



Part: D4419-1

Job No: 175443

Serial No/Batch: S061032

Revision:

Inspector:

Date: 04/14/18

DART AEROSPACE LTD		Work Order:	175443
Description: Fwd Support Plate		Part Number:	D4419-1
Inspection Dwg: D4419 Rev: A		Page 1 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.129	+0.005/-0.001	Ø0,129	1		VSC-01	
Ø0.191	+0.005/-0.001	Ø0,191	1			
Ø0.250	+0.005/-0.001	Ø0,250	1			
Ø0.257	+0.006/-0.001	Ø0,257	1			
5.70	+/-0.030	5,70	1			
4.40	+/-0.030	4,402	1			
0.55	+/-0.030	0,551	1			
2.80	+/-0.030	2,806	1			
1.30	+/-0.030	1,305	1			
4.35	+/-0.030	4,353	1			
5.71	+/-0.030	5,718	1			
0.450	+/-0.010	0,451	1			
0.80	+/-0.030	0,807	1			
1.20	+/-0.030	1,206	1			
1.10	+/-0.030	1,102	1			
3.25	+/-0.030	3,255	1			
4.10	+/-0.030	4,102	1			
1.20	+/-0.030	1,203	1			
7.32	+/-0.030	7,324	1			
8.78	+/-0.030	8,78	1			
0.65	+/-0.030	0,654	1			
0.60	+/-0.030	0,607	1			
1.750	+/-0.010	1,752	1			
0.303	+/-0.010	0,304	1			
1.500	+/-0.010	1,501	1			
2.300	+/-0.010	2,303	1			
3.900	+/-0.010	3,904	1			
0.34	+/-0.030	0,349	1			
0.750	+/-0.010	0,754	1			
1.37	+/-0.030	1,377	1			
0.440	+/-0.010	0,444	1			
0.760	+/-0.010	0,762	1			
0.375	+/-0.010	0,378	1			

